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UNITED STATES DEPARTMENT OF COMMERCE Suited States Fatini and Tradesays's Office Address COMMISSIANIE FOR PATENTS FOR the 1600 Address Address

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/086,269	03/01/2002	Raymond L. Goodson	Stance	4055	
9990 01/23/2004			EXAM	EXAMINER	
Mark L. Davis P.O. Box 9293			COLE, ELIZABETH N		
Gray, TN 37615-9293			ART UNIT	PAPER NUMBER	
			1771		

DATE MAILED: 01/23/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

			a
Office Action Summary		Application No.	Applicant(s)
		10/086,269	GOODSON, RAYMOND L.
		Examiner	Art Unit
		Elizabeth M Cole	1771
The MAILI Period for Reply	NG DATE of this communicati	ion appears on the cover sheet	with the correspondence address -
Extensions of time mater SIX (6) MCNTHS If the period for repty in the period for repty in the period for period for period in the period for period in the perio	i from the meding date of this community pecified above is less than thirty (30) day is specified above, the maximum statute he set or extended particle for reply will, it he Office later than three months after the uniment. See 37 CFR 1,704(b),	CFR 1,136(a). In no event, however, may abon, ye, a reply within the statutory minimum of it y seriod will apply and will expire SDC (6) Mily y statuta, custom the application to become the mailing data of this communication, even mailing data of this communication, even	histy (30) days will be considered timely. ONTHS from the mailing date of this communication. ARAPIDATED CISUS C 6 130.
 Responsive 	to communication(s) filed or	n <u>17 October 2003</u> .	
2a) This action	ls FINAL. 2b)⊠	This action is non-final.	
3) Since this a closed in ac	pplication is in condition for a cordance with the practice u	allowance except for formal ma inder Ex parte Quayle, 1935 C.	atters, prosecution as to the ments is .D. 11, 453 O.G. 213.
Disposition of Claim	s		

4) Claim(s) 1-30 is/are pending in the application. 4a) Of the above claim(s) 1-19 is/are withdrawn from consideration.

- 5) Claim(s) is/are allowed.
- 6) Claim(s) 20-30 is/are rejected
- 7) Claim(s) _____ is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.

Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. §§ 119 and 120

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some c) None of:

1. Certified copies of the priority documents have been received.

2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage

application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.

13) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application) since a specific reference was included in the first sentence of the specification or in an Application Data Sheet,

a) The translation of the foreign language provisional application has been received. 14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121 since a specific reference was included in the first sentence of the specification or in an Application Data Sheet 37 CER 1.78

Attachment(s)	
1) Notice of References Cited (PTO-892)	4) Interview Summary (PTO-413) Paper No(s)
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	5) Notice of Informal Patent Application (PTO-152)
3) Information Disclosure Statement(s) (PTO-1449) Paner Note)	5) Cliver

US Patent and Trademark Office PTOL-326 (Rev. 11-03)

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Applicant's election with traverse of Group II in Paper No. *** is acknowledged.
 The traversal is on the ground(s) that the search of the two groups would overlap and that therefore it would not be burdensome to examine both groups. This is not found persuasive because the issues and search would be divergent and therefore it would be burdensome to examine both groups.

The requirement is still deemed proper and is therefore made FINAL.

 Claims 25, 27, 28-30 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant repards as the invention.

In claim 25, there is no antecedent basis for "the polyclefin fabric". In claim 27, there is not antecedent basis for "said second surface". In claims 28-30 there is no antecedent basis for "said second surface". In claims 28-30 there is no antecedent basis for "step d".

- The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the relections under this section made in this Office action;
 - A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

4. Claim 20 is rejected under 35 U.S.C. 102(b) as being anticipated by Takahashi et al, U.S. Patent No. 4,656,080. Takahashi et al discloses method of making a thermoplastic laminated material comprising the steps of providing a thermoplastic first layer comprising a polyester layer, providing a second layer which may comprise a polyolefin fabric, applying a polyurethane bonding agent to one of the two layers and bonding the two layers together through the bonding agent through the application of

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heat and pressure. See col. 2, lines 34-43; col. 3, lines 50-64; col. 4, lines 8-26; col. 4, lines 8-26; col. 4, lines 46-54. The heat pressing is done at temperatures and pressures which overlap the claimed range.

 The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 10.2 of this title, if the differences between the subject matter sought to be patented and the prior aft are such that the subject matter as a which would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negative by the manner in which the invention was made.

- 6. Claims 21-22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takahashi et al, U.S. Patent No. 4,655,080 in view of Hirasaka et al, U.S. Patent No. 5,10,678. Takahashi et al discloses a method of making a laminated material as set forth above. Takahashi differs from the claimed invention because Takahashi does not disclose cold pressing the laminate after hot pressing. Hirasaka teaches that laminated sheets comprising polymeric sheets and fibrous reinforcements may be cold pressed after hot pressing in order to enhance the uniformity and smoothness of the meterial. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have employed cold pressing after hot pressing, motivated by the expectation that this would further enhance the strength and uniformity of the laminate.
- Claims 23-26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takahashi et al, U.S. Patent NO. 4,656,080 in view of Spengler, U.S. Patent No. 4,634,463. Takahashi discloses a method of making a laminated fabric as set forth

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above. Takahashi differs from the claimed invention because Takahashi does not disclose employing a retaining means such as a tenter to hold the fabric during the lamination process. Spengler teaches that an apparatus such as a tenter may be employed to hold materials such as pliable fabrics which are to be laminated in order to prevent the fabrics from creasing during lamination. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have employed a means to retain the fabric such as that taught by Spengler during the process disclosed by Takahashi. One of ordinary skill in the art would have been motivated to employ the retaining means in order to prevent creases forming in the fabric during the laminating process.

8. Claims 27-30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Takahashi et al in view of Spengler as set forth above, and further in view of Eckart et al, U.S. Patent No, 5,955,539. Neither Takahashi nor Spengler teach employing the claimed paper layers and metal layers. Eckart teaches that the conventional laminating processes employ metal layers, paper release layers and press pads in order to laminate thermoplastic layers. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have employed a conventional laminating apparatus such as that disclosed in Eckart to laminate the layers of Takahashi, motivated by the teaching of Eckart that this arrangement results in a strongly bonded material. With regard to the corona discharge treatment, corona discharge reatments are conventionally performed to enhance achesive bonding between layers.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Elizabeth M. Cole whose telephone number is (571) 272-1475. The examiner may be reached between 6:30 AM and 6:00 PM Monday through Wednesday, and 6:30 AM and 2 PM on Thursday.

Mr. Terrel Morris, the examiner's supervisor, may be reached at (571) 272-1478.

Inquiries of a general nature may be directed to the Group Receptionist whose telephone number is (571) 272-0994.

The fax number for all official faxes is (703) 872-9306.

Elizabeth M. Cole Primary Examiner Art Unit 1771

e.m.c